

1. A process for forming a silicon-type thin film by high-frequency plasma chemical vapor deposition, wherein silicon fluoride and hydrogen are contained in a material gas and oxygen atoms are incorporated in the material gas in a concentration of from 0.1 ppm to 0.5 ppm based on that of silicon atoms.

a concentration?

2. The process according to claim 1, wherein the
10 hydrogen in the material gas is fed at a flow rate not
b lower than the flow rate of the silicon fluoride.

3. The process according to claim 1, wherein the silicon-type thin film is formed at a pressure of 50 mTorr or higher.

4. A silicon-type thin film formed by high-frequency plasma chemical vapor deposition, the silicon-type thin film having been formed under conditions that silicon fluoride and hydrogen are contained in a material gas and oxygen atoms are incorporated in the material gas in a concentration of from 0.1 ppm to 0.5 ppm based on that of silicon atoms.

25 5. The silicon-type thin film according to claim
4, which contains the oxygen atoms in an amount of from
 1.5×10^{18} atoms/cm³ to 5.0×10^{19} atoms/cm³.

6. The silicon-type thin film according to claim 4, wherein the hydrogen in the material gas has been fed at a flow rate not lower than the flow rate of the silicon fluoride.

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7. The silicon-type thin film according to claim 4, wherein the silicon-type thin film has been formed at a pressure of 50 mTorr or higher.

8. The silicon-type thin film according to claim 4, wherein the silicon-type thin film has a Raman scattering intensity due to crystalline component which intensity is at least three times the Raman scattering intensity due to amorphous component.

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9. The silicon-type thin film according to claim 4, wherein the silicon-type thin film has a diffraction intensity of the (220)-plane as measured by X-ray or electron-ray diffraction, which is in a proportion of 50% or more with respect to the total diffraction intensity.

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10. A photovoltaic device comprising a substrate and formed thereon a semiconductor layer having at least one set of p-i-n junction, wherein at least one i-type semiconductor layer has been formed by a process for forming a silicon-type thin film by high-frequency

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Bl #12
Cont'd
100-50-59950
400-50-05400

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Sub B1 10.

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Sub
~~A3~~ 1

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B1

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Sub B1/10
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15. The photovoltaic device according to claim 10, wherein the i-type semiconductor layer has a diffraction intensity of the (220)-plane as measured by X-ray or electron-ray diffraction, which is in a proportion of 50% or more with respect to the total diffraction intensity.

See
B1
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cont'd

10 16. A silicon-type thin film containing oxygen atoms in an amount of from 1.5×10^{18} atoms/cm³ to 5.0×10^{19} atoms/cm³.

15 17. The silicon-type thin film according to claim 16, which has a Raman scattering intensity due to crystalline component which intensity is at least three times the Raman scattering intensity due to amorphous component.

20 18. The silicon-type thin film according to claim 16, which has a diffraction intensity of the (220)-plane as measured by X-ray or electron-ray diffraction, which is in a proportion of 50% or more with respect to the total diffraction intensity.

25 19. A photovoltaic device comprising a substrate and formed thereon a semiconductor layer having at least one set of p-i-n junction, wherein at least one i-type semiconductor layer contains oxygen atoms in an

20. The photovoltaic device according to claim

21. The photovoltaic device according to claim

19, wherein the i-type semiconductor layer has a diffraction intensity of the (220)-plane as measured by X-ray or electron-ray diffraction, which is in a proportion of 50% or more with respect to the total diffraction intensity.